



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-HC
Job Sheet 174433



Part No: C45-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP REV:A 18.02.16 NEW ISSUE DD VER:FJS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/14/18	0.00	0.00	Start Up Small Fab-1		SB
100	Small Fab	1 pcs		3/15/18	0.00	0.50	Small Fab-9		DAS 38
120	QC	1 pcs		3/15/18	0.00	0.00	QC5		38
130	DC	1 pcs		3/15/18	0.00	0.00	DC		9-89
140	Packaging	1 pcs		3/15/18	0.00	0.00	Packaging3-1		
160	QC21-SA	1 Ea		3/15/18	0.00	0.00	QC21		ml 18/03/15

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque fasteners to 290-Descriptions: 410 in. lbs.

130 - Photocopy blue file and create labels as per O&OPM-C45

DAS
21
9-89

MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45	C45 Hook	1 Ea (1 ea)	90-Start up Operation	
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45	1	3	0
	C45-C 5051755	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/15/18 11:53 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>					Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																														
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 1270 Aberdeen Street Cambridge, ON N6A 1K7 CANADA TEL.: 1 813 632-5200 FAX.: 1 813 632-5201 Email: sales@dartaero.com www.dartaero.com Container No: S051845 Part: C45 - HC Job No: 174433 Serial No/Batch: S051845 Revision: Inspector: Date: 03/15/18				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																															
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